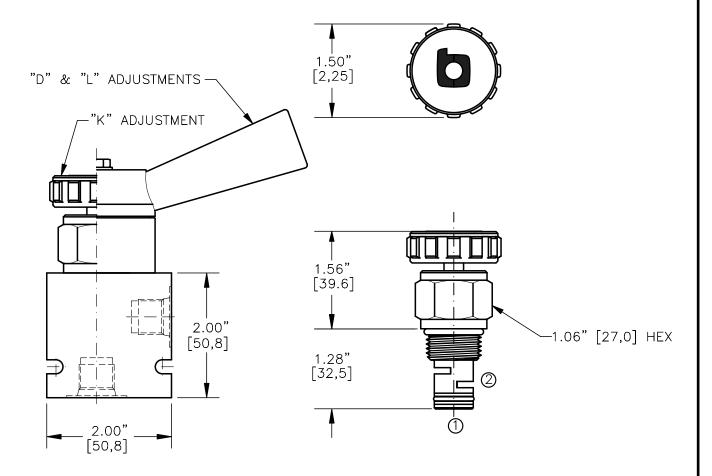


MANUAL ROTARY FLOW CONTROL VALVE

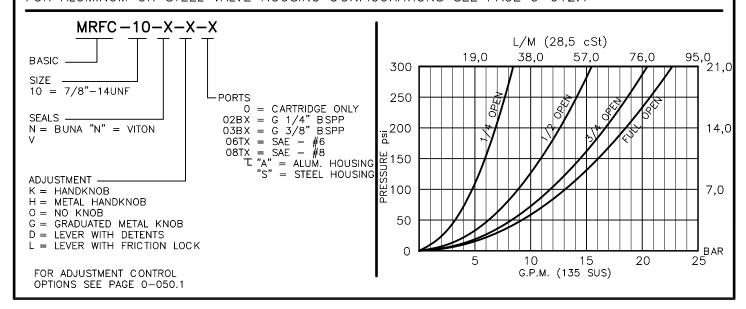


TORQUE:

Steel = 55/60 Ft-Lb. [74/81 Nm]Aluminum = 35/40 Ft-Lb. [47/54 Nm]



FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1





MANUAL ROTARY FLOW CONTROL VALVE

DESCRIPTION

This unit is a SCREW IN, cartridge type, non-compensated, adjustable, bi-directional rotary flow control valve.

OPERATIONS

This valve increases its orifice value from fully closed to fully open in 1/2 turn with counterclockwise rotation.

FEATURES AND BENEFITS

Fine and low effort leakproof adjustment; knob is optional. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:18.0 GPM [68 I/m] nominal. See performance chart. SHAFT ROTATION IS 160° FROM FULL OPEN TO CLOSED

INTERNAL LEAKAGE: 5 cu.in./min.[82 cc/m] @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.]

OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1022 Buna "N".

SKV-1022 Viton.

WEIGHT: .31 lb [.14 kg] cartridge only. VALVE CAVITY: #C1020, See Page 0-012.0.

info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense.

The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to

The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA